

**TOLERANCES**

TANK

CAPACITY -0% / +10

OVERALL LENGTH -0" / +2"

OVERALL WIDTH -0" / +1"

OVERALL HEIGHT -1/2" / +1/2"

OTHER DIMENSIONS -1/4" / +1/4"

1-208-281-5000

**Acetank & EQUIPMENT**

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UL 142 (BUILT & LABELED)  
HOLDDOWNS ARE SEISMIC RATED  
DIKE TANK WITH SKID

**AceDike - 550 GALLON**

ACE PART No. AC00550U2D2 QTY: 1

(081997-F:111ACSHOPDIKEU2D210055012-ORTR.GCD-1:24)

STEEL: ASTM A36  
PRIMARY TANK  
SHELL: 12 GAUGE (7/64")  
HEAD: 12 GAUGE (7/64")  
DIKE TANK  
FLOOR: 10 GAUGE (9/64")  
WALL: 10 GAUGE (9/64")  
COWLING: 10 GAUGE (9/64")

COATING:  
"R" EXTERIOR COATING, ACE 1A  
RED SHOP COAT 1-3 MILS

"A" EXTERIOR ACE 3A COATING:  
SP-6 GRIT BLAST  
3A COLOR: #WH01 (WHITE)  
1 CT TN-161 EPOXY 3.0-5.0 MILS  
1 CT TN-74 URETHANE 2.0-3.0 MILS  
TDFT 5.0-8.0 MILS

INTERIOR:  
BARE STEEL

**SPECIAL INSTRUCTIONS**

PLUG TIGHT  
WRENCH PLUG TIGHT WITH PIPE DOPE  
ON THREADS AND TESTED LEAK FREE.

STIFFENERS ARE NOT SHOWN IN  
ELEVATION VIEWS FOR CLARITY

**APPROXIMATE SHIPPING WEIGHT**  
1,775 LBS.

**TANK VENT CAPACITY**  
84,200 PRIMARY

JOB ID No. ACE HOUSE PAPER No. ENG. FILE No.

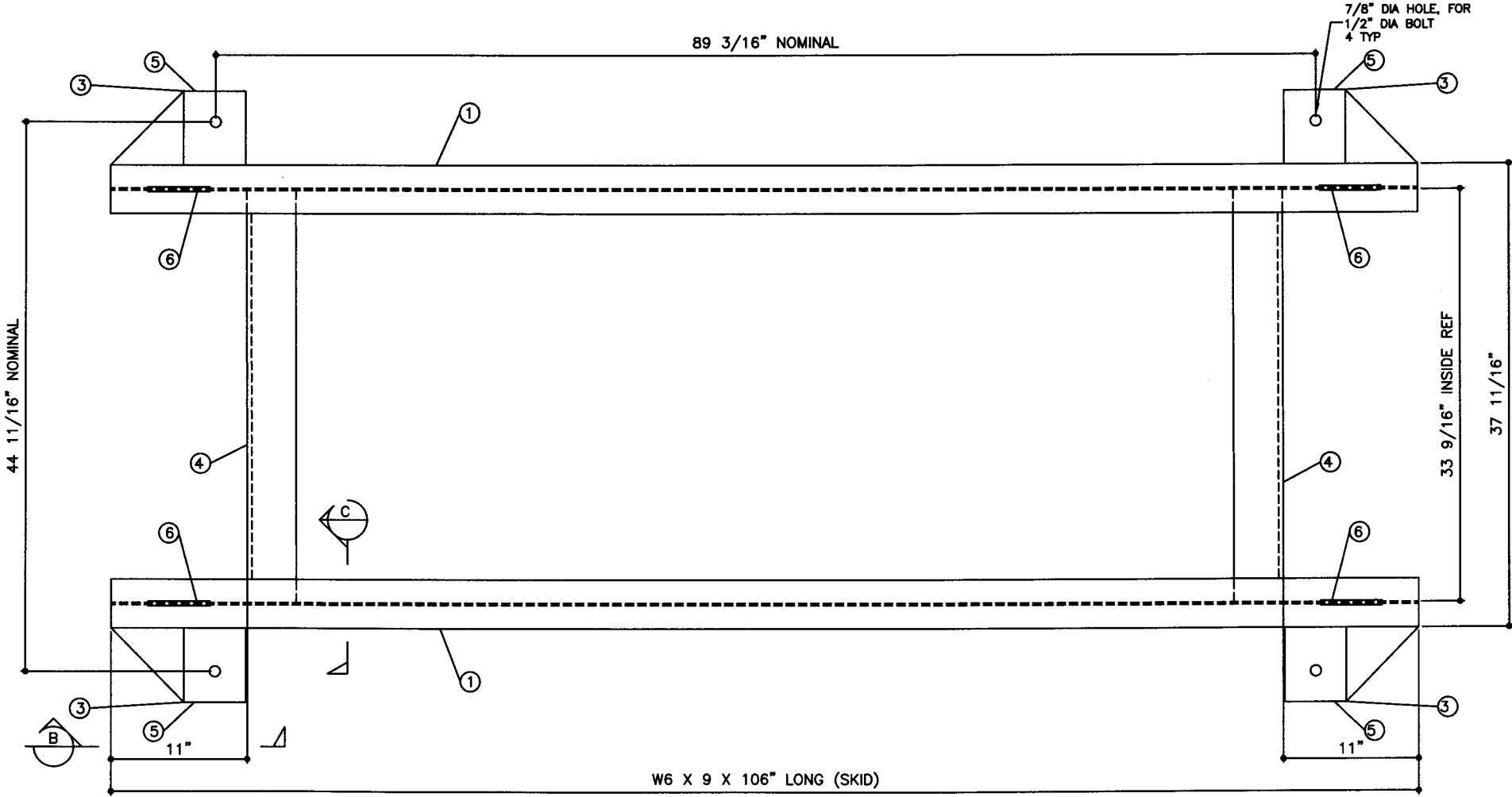
04-01-02 SUPERCEDES 01-01-02

DRW BY -  
REV No 1  
SHEET 2  
OF

# BILL OF MATERIAL

ITEM	QTY	NAME	DESCRIPTION	MATL	PART No.	NOTES
1	2	SKID BEAM	W6 X 9 X 106" LONG	A36	-	MOUNT, COAT
2	-					
3	-	SKID CAP	PLATE	-	-	MOUNT, COAT
4	2	SKID CROSS BRACE	L4 X 4 X 3/8 X 33 9/16" LONG TOE DOWN COPE ENDS	A36	-	MOUNT, COAT
5	-	SEISMIC HOLD DOWN	PLATE	A36	-	MOUNT, COAT
6	-	TOW EYE	PLATE	A36	-	SEE DTL SHT

NOTE:  
1. ALL NOMINAL DIMENSIONS ARE 2"±



W6 X 9 X 106" LONG (SKID)

### TOP VIEW

**Acetank & EQUIPMENT**  
 P.O. Box 9039  
 Seattle, WA 98109-0039

JOB ID No.	TOLERANCES
-	<b>SKID</b>
ACE HOUSE PAPER No.	OVERALL LENGTH -1/4" / +1/4"
ENG. FILE No.	OVERALL WIDTH -1/4" / +1/4"
-	OVERALL HEIGHT -1/4" / +1/4"
-	OTHER DIMENSIONS -1/8" / +1/8"

QUANTITY	PART NAME	SKID DETAILS
<b>1</b>	ACE PART No.	AC00550U2D2
	(1:08)	

No.	DRAWING / REVISION	DRAWN BY	CHECKED BY	SHEET
1	1ST SUBMITTAL	-	-	OF
-	-	-	-	
-	-	-	-	
-	-	-	-	

01-01-01 SUPERCEDES