

TOLERANCES	
TANK	
CAPACITY	-0% / +10
OVERALL LENGTH	-0" / +2"
OVERALL WIDTH	-0" / +1"
OVERALL HEIGHT	-1/2" / +1/2"
OTHER DIMENSIONS	-1/4" / +1/4"

UL 142 (BUILT & LABELED)
 HOLDDOWNS ARE SEISMIC RATED
 DOUBLE WALL TANK
 SKID TANK

STEEL: ASTM A36
 PRIMARY TANK
 SHELL: 6 GAUGE (3/16")
 HEAD: 6 GAUGE (3/16")

COATING:
 "R" EXTERIOR COATING, ACE 1A
 RED SHOP COAT 1-3 MILS

"A" EXTERIOR ACE 3A COATING:
 SP-6 GRIT BLAST
 3A COLOR: WH01 (WHITE)
 1 CT TN-161 EPOXY : 3.0-5.0 MILS
 1 CT TN-74 URETHANE : 2.0-3.0 MILS
 TDFT : 5.0-8.0 MILS

SPECIAL INSTRUCTIONS
 PLUG TIGHT
 WRENCH PLUG TIGHT WITH PIPE DOPE
 ON THREADS AND TESTED LEAK FREE.

APPROXIMATE SHIPPING WEIGHT
 3,310 LBS.

TANK VENT CAPACITY
 168,000 PRIMARY TANK
 168,000 SECONDARY TANK



AceSkidLite II - 1,500 GALLON

ACE PART No. AC01500U2K4 QTY: 1

(F:111ACSHOPISKIDIU2K4101500U2-ORTH.GCD-1:32)

SECONDARY TANK
 SHELL: 10 GAUGE (9/64")
 HEAD: 6 GAUGE (3/16")

INTERIOR:
 BARE STEEL

JOB ID No. - ACE HOUSE PAPER No. - ENG. FILE No. -

09-01-01 SUPERCEDES 10-1-00

APPROXIMATE SHIPPING WEIGHT
 3,310 LBS.

TANK VENT CAPACITY
 168,000 PRIMARY TANK
 168,000 SECONDARY TANK

JOB ID No. - ACE HOUSE PAPER No. - ENG. FILE No. -

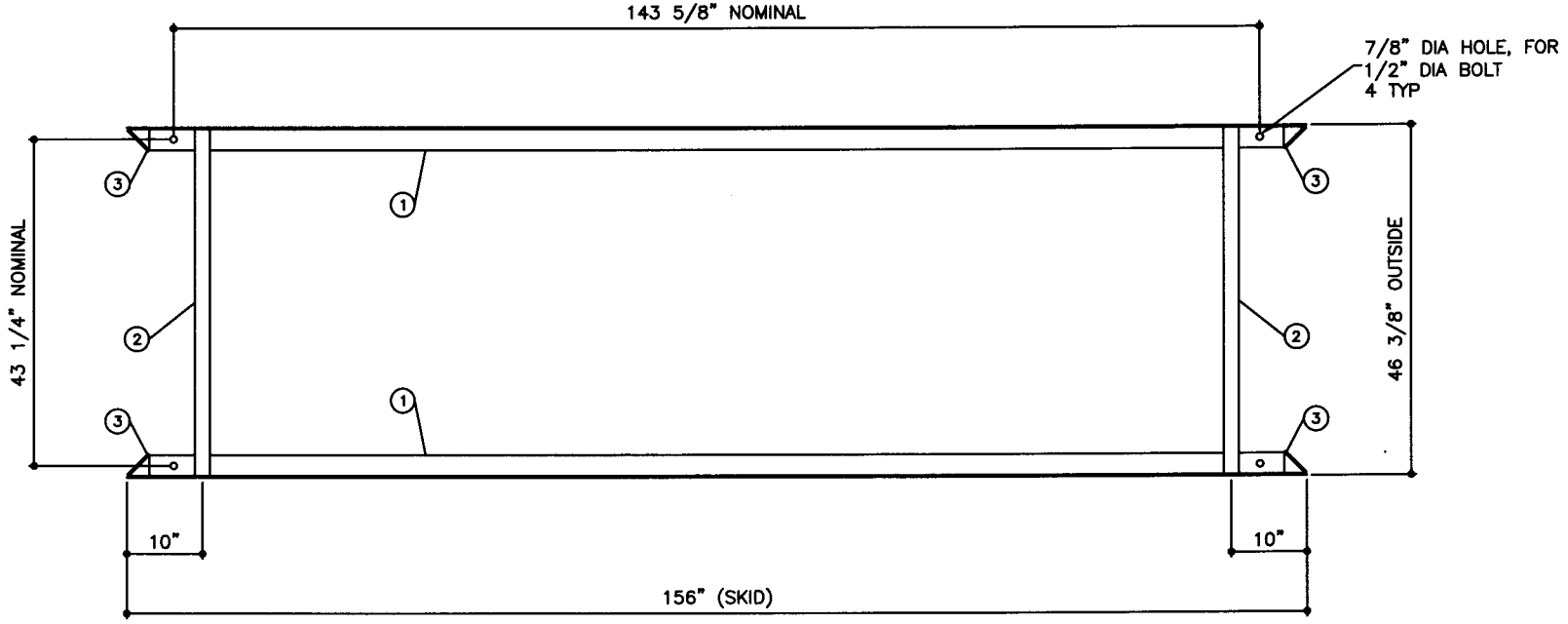
09-01-01 SUPERCEDES 10-1-00

DRAW BY -
 REV No 1
 SHEET 2
 OF

BILL OF MATERIAL

ITEM	QTY	NAME	DESCRIPTION	MATL	PART No.	NOTES
1	2	SKID ANGLE	L3 X 3 X 3/8 X 156" LONG	A36	-	MOUNT, COAT
2	2	SKID STIFFENER	1 1/4" SCH. 40 PIPE X 46" LONG	A36	-	MOUNT, COAT
3	-	SKID CAP	PLATE	-	-	SEE DTL SHT

NOTE:
1. ALL NOMINAL DIMENSIONS ARE 2"±



TOP VIEW

JOB ID No.	-	TOLERANCES	QUANTITY	PART NAME	SKID DETAILS	No.	DRAWING / REVISION	DRAWN BY	CHECKED BY	SHEET
ACE HOUSE PAPER No.	-		1	ACE PART No.	AC01500U2K4	1	1ST SUBMITTAL	-	-	-
ENGG. FILE No.	-	OVERALL LENGTH								
		OVERALL WIDTH								
		OVERALL HEIGHT								
		OTHER DIMENSIONS								
					(1:16)	01-01-01 SUPERCEDES				