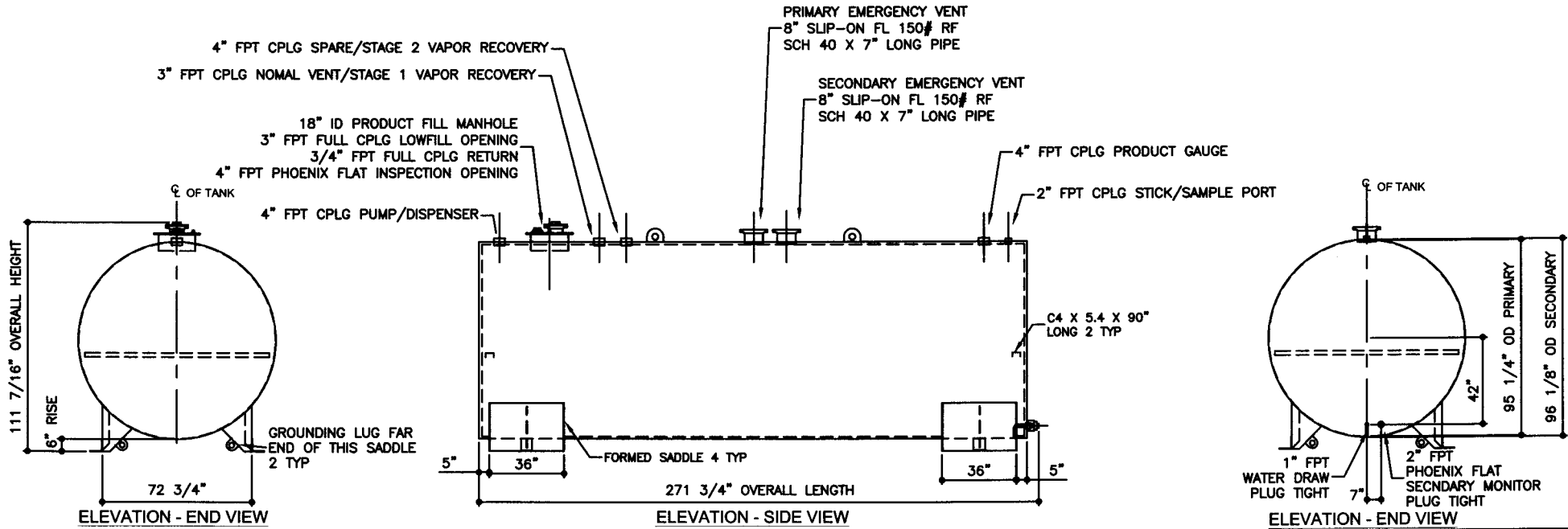


TOP VIEW



ELEVATION - END VIEW

ELEVATION - SIDE VIEW

ELEVATION - END VIEW

|  |  |  |  |  |  |   |  |  |  |   |  |  |
|--|--|--|--|--|--|---|--|--|--|---|--|--|
| <b>TOLERANCES</b><br>TANK<br>CAPACITY -0% / +10<br>OVERALL LENGTH -0" / +2"<br>OVERALL WIDTH -0" / +1"<br>OVERALL HEIGHT -1/2" / +1/2"<br>OTHER DIMENSIONS -1/4" / +1/4" |  | UL 142 (BUILT & LABELED)<br>HOLDDOWNS ARE SEISMIC RATED<br>DOUBLE WALL TANK<br>SADDLE TANK |  | STEEL: ASTM A36<br>PRIMARY TANK<br>SHELL: 2 GAUGE (1/4")<br>HEAD: 2 GAUGE (1/4") |  | COATING:<br>"R" EXTERIOR COATING, ACE 1A<br>RED SHOP COAT 1-3 MILS<br><br>"A" EXTERIOR ACE 3A COATING:<br>SP-6 GRIT BLAST<br>3A COLOR: #WH01 (WHITE)<br>1 CT TN-161 EPOXY 3.0-5.0 MILS<br>1 CT TN-74 URETHANE 2.0-3.0 MILS<br>TDFT 5.0-8.0 MILS |  | SPECIAL INSTRUCTIONS<br>PLUG TIGHT<br>WRENCH PLUG TIGHT WITH PIPE DOPE<br>ON THREADS AND TESTED LEAK FREE. |  | APPROXIMATE SHIPPING WEIGHT:<br>13,400 LBS.<br><br>TANK VENT CAPACITY<br>354,000 PRIMARY TANK<br><br>354,000 SECONDARY TANK |  | DRAW BY<br>-<br>REV No<br>1<br><br>SHEET<br>2<br>OF<br>- |
| 1-206-281-5000<br>COPYRIGHT 1987 ACE TANK & EQUIPMENT  |  | <b>AceSaddleLite II - 8,000 GALLON</b>   |  | SECONDARY TANK<br>SHELL: 6 GAUGE (3/16")<br>HEAD: 2 GAUGE (1/4")                 |  | INTERIOR:<br>BARE STEEL   |  | JOB ID No. - ACE HOUSE PAPER No. - ENG. FILE No. -<br>01-01-02 SUPERCEDES 09-01-01                         |  | ACE PART No. AC08000U2S4 QTY: 1<br>(F:111ACSHOP\SADDLEIU2S4\0800012-ORTH.GCD-1:48)  |  |  |