



TOLERANCES	
TANK	
CAPACITY	-0% / +10
OVERALL LENGTH	-0" / +2"
OVERALL WIDTH	-0" / +1"
OVERALL HEIGHT	-1/2" / +1/2"
OTHER DIMENSIONS	-1/4" / +1/4"

UL 142 (BUILT & LABELED)  
 HOLDDOWNS ARE SEISMIC RATED  
 DOUBLE WALL TANK  
 SADDLE TANK

STEEL: ASTM A36  
 PRIMARY TANK  
 SHELL: 2 GAUGE (1/4")  
 HEAD: 2 GAUGE (1/4")

COATING:  
 "R" EXTERIOR COATING, ACE 1A  
 RED SHOP COAT 1-3 MILS

"A" EXTERIOR ACE 3A COATING:  
 SP-6 GRIT BLAST  
 3A COLOR: #WH01 (WHITE)  
 1 CT TN-161 EPOXY 3.0-5.0 MILS  
 1 CT TN-74 URETHANE 2.0-3.0 MILS  
 TDFT 5.0-8.0 MILS

SPECIAL INSTRUCTIONS  
 PLUG TIGHT  
 WRENCH PLUG TIGHT WITH PIPE DOPE  
 ON THREADS AND TESTED LEAK FREE.

APPROXIMATE SHIPPING WEIGHT  
 11,400 LBS.

TANK VENT CAPACITY  
 312,000 PRIMARY TANK  
 312,000 SECONDARY TANK



**AceSaddleLite II - 6,000 GALLON**

ACE PART No. **AC06000U2S4** QTY: **1**

(F:111ACSHOPISADDLEU2S410600012-OR TH.GCD-1:48)

SECONDARY TANK  
 SHELL: 6 GAUGE (3/16")  
 HEAD: 2 GAUGE (1/4")

INTERIOR:  
 BARE STEEL

JOB ID No. - ACE HOUSE PAPER No. - ENG. FILE No. -

01-01-02 SUPERCEDES 09-01-01

DRW BY -  
 REV No. 1  
 SHEET 2  
 OF