



TOLERANCES	
TANK	
CAPACITY	-0% / +10
OVERALL LENGTH	-0" / +2"
OVERALL WIDTH	-0" / +1"
OVERALL HEIGHT	-1/2" / +1/2"
OTHER DIMENSIONS	-1/4" / +1/4"
1-206-281-5000	

UL 142 (BUILT & LABELED) HOLDDOWNS ARE SEISMIC RATED DOUBLE WALL TANK SADDLE TANK	
AceSaddleLite II - 4,000 GALLON	
ACE PART No.	AC04000U2S4
QTY:	1
(F:111ACSHOPISADDLEU2S410400012-ORTH.GCD-1:48)	

STEEL: ASTM A36 PRIMARY TANK SHELL: 6 GAUGE (3/16") HEAD: 6 GAUGE (3/16")
SECONDARY TANK SHELL: 10 GAUGE (9/64") HEAD: 6 GAUGE (3/16")

COATING: "R" EXTERIOR COATING, ACE 1A RED SHOP COAT 1-3 MILS "A" EXTERIOR ACE 3A COATING: SP-6 GRIT BLAST 3A COLOR: #WH01 (WHITE) 1 CT TN-161 EPOXY 3.0-5.0 MILS 1 CT TN-74 URETHANE 2.0-3.0 MILS TDFT 5.0-8.0 MILS
INTERIOR: BARE STEEL

SPECIAL INSTRUCTIONS PLUG TIGHT WRENCH PLUG TIGHT WITH PIPE DOPE ON THREADS AND TESTED LEAK FREE.

APPROXIMATE SHIPPING WEIGHT 7,980 LBS.
TANK VENT CAPACITY 265,000 PRIMARY TANK 288,000 SECONDARY TANK
JOB ID No. ACE HOUSE PAPER No. ENG. FILE No.
01-01-02 SUPERCEDES 09-01-01

DRAW BY - REV No 1 SHEET 2 OF -
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