



ELEVATION - END VIEW

ELEVATION - SIDE VIEW

ELEVATION - END VIEW

TOLERANCES

TANK	
CAPACITY	-0% / +10
OVERALL LENGTH	-0" / +2"
OVERALL WIDTH	-0" / +1"
OVERALL HEIGHT	-1/2" / +1/2"
OTHER DIMENSIONS	-1/4" / +1/4"

UL 142 (BUILT & LABELED)
HOLDDOWNS ARE SEISMIC RATED
DOUBLE WALL TANK
SADDLE TANK

STEEL: ASTM A36
PRIMARY TANK
SHELL: 6 GAUGE (3/16")
HEAD: 6 GAUGE (3/16")

COATING:
"R" EXTERIOR COATING, ACE 1A
RED SHOP COAT 1-3 MILS

"A" EXTERIOR ACE 3A COATING:
SP-6 GRIT BLAST
3A COLOR: #WH01 (WHITE)
1 CT TN-161 EPOXY 3.0-5.0 MILS
1 CT TN-74 URETHANE 2.0-3.0 MILS
TDFT 5.0-8.0 MILS

SPECIAL INSTRUCTIONS

PLUG TIGHT
WRENCH PLUG TIGHT WITH PIPE DOPE
ON THREADS AND TESTED LEAK FREE.

APPROXIMATE SHIPPING WEIGHT
5,180 LBS.

TANK VENT CAPACITY
239,000 PRIMARY TANK

239,000 SECONDARY TANK

JOB ID No. ACE HOUSE PAPER No. ENG. FILE No.

01-01-02 SUPERCEDES 09-01-01

DRW BY -
REV No 1
SHEET 2
OF

AceSaddleLite II - 3,000 GALLON

ACE PART No. AC03000U2S4 QTY: 1

(F:1111ACSHOPISADDLEIU2S4103000I2-ORTH.GCD-1:48)