



TOLERANCES	
TANK	
CAPACITY	-0% / +10
OVERALL LENGTH	-0" / +2"
OVERALL WIDTH	-0" / +1"
OVERALL HEIGHT	-1/2" / +1/2"
OTHER DIMENSIONS	-1/4" / +1/4"

UL 142 (BUILT & LABELED)
HOLDDOWNS ARE SEISMIC RATED
DOUBLE WALL TANK
SADDLE TANK

STEEL: ASTM A36
PRIMARY TANK
SHELL: 2 GAUGE (1/4")
HEAD: 2 GAUGE (1/4")

COATING:
"R" EXTERIOR COATING, ACE 1A
RED SHOP COAT 1-3 MILS

"A" EXTERIOR ACE 3A COATING:
SP-6 GRIT BLAST
3A COLOR: #WH01 (WHITE)
1 CT TN-161 EPOXY 3.0-5.0 MILS
1 CT TN-74 URETHANE 2.0-3.0 MILS
TDFT 5.0-8.0 MILS

SPECIAL INSTRUCTIONS
PLUG TIGHT
WRENCH PLUG TIGHT WITH PIPE DOPE
ON THREADS AND TESTED LEAK FREE.

APPROXIMATE SHIPPING WEIGHT
20,005 LBS.

TANK VENT CAPACITY
462,000 PRIMARY TANK

462,000 SECONDARY TANK

DRW BY -
REV/NO 1
SHEET 2
OF



AceSaddleLite II - 15,000 GALLON

ACE PART No. AC15000U2S4 QTY: 1

(F:\11\ACSHOP\SADDLE\U2S4\1500012-ORTH.GCD-1:84)

SECONDARY TANK
SHELL: 6 GAUGE (3/16")
HEAD: 2 GAUGE (1/4")

INTERIOR:
BARE STEEL

JOB ID No. -
ACE HOUSE PAPER No. -
ENG. FILE No. -

01-01-02 SUPERCEDES 09-01-01