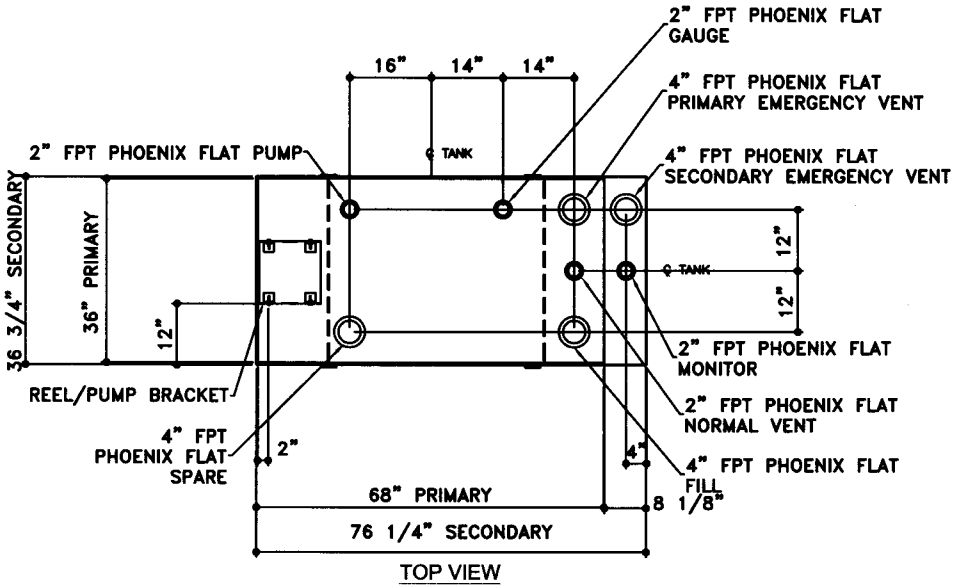
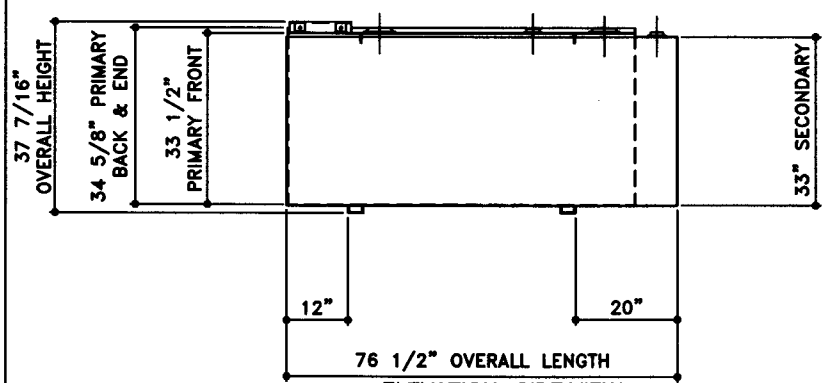
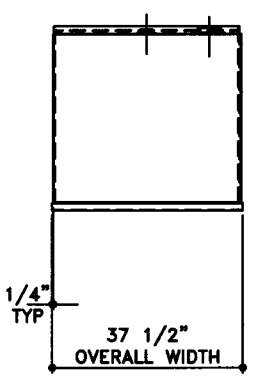
NOTE:
ALL TANK DIMENSIONS ARE INSIDE TO INSIDE EXCEPT FOR
SECONDARY HEIGHT DIMENSIONS ARE INSIDE BOTTOM TO TOP OF WALL



TOP VIEW



ELEVATION - SIDE VIEW



ELEVATION - END VIEW

TOLERANCES	
TANK	
CAPACITY	-0% / +10
OVERALL LENGTH	-0" / +1/2"
OVERALL WIDTH	-0" / +1/2"
OVERALL HEIGHT	-0" / +1/2"
OTHER DIMENSIONS	-1/4" / +1/4"

1-206-281-5000
Acetank & EQUIPMENT
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UL 142 (BUILT & LABELED)
DOUBLE WALL TANK
RECTANGLE TANK

Ace BenchTop - 350 GALLON

ACE PART No. AC00350U2R3 | QTY: 1

(F:\1\1ACSHOP\RECTANGL\U2R3\00350\2-ORTH.GCD-1:16)

TANK MATL: A36

PRIMARY TANK:
TOP: 10 GAUGE (9/64)
SIDE WALL: 6 GAUGE (3/16)
END WALL: 12 GAUGE (7/64)
BOTTOM: 10 GAUGE (9/64)

SECONDARY TANK:
TOP: 12 GAUGE (7/64)
SIDE WALL: 12 GAUGE (7/64)
END WALL: 12 GAUGE (7/64)
BOTTOM: 12 GAUGE (7/64)

COATING:
"G" EXTERIOR COATING, ACE 1E
LIGHT GRAY SHOP COAT 1-3 MILS
"A" EXTERIOR ACE 3A COATING:
SP-6 GRIT BLAST
3A COLOR: #WH01 (WHITE)
1 CT TN-161 EPOXY 3.0 -5.0 MILS
1 CT TN-74 URETHANE 2.0 -3.0 MILS
TDFT 5.0 -8.0 MILS
INTERIOR:
BARE STEEL

SPECIAL INSTRUCTIONS
PLUG TIGHT
WRENCH PLUG TIGHT WITH PIPE DOPE ON THREADS AND TESTED LEAK FREE.

APPROXIMATE SHIPPING WEIGHT: 730 LBS

TANK VENT CAPACITY
73,700 PRIMARY TANK
84,200 SECONDARY TANK

JOB ID No.	ACE HOUSE PAPER No.	ENG. FILE No.
-	-	-

01-01-02 SUPERCEDES 09-01-01

DRW BY	REV No	SHEET	OF
-	1	2	